M thod of manufacturing urgical n dl s having blunt tips

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AU2498295, BR9503457, CA2154621, DE69522763D, DE69522763T, Ti JP8052145,

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Cited Documents: <u>DE2263500</u>; <u>EP0644019</u>; <u>WO9208412</u>; <u>EP0619983</u>; <u>US4807403</u>; <u>DE3502636</u>

Abstract

A method of manufacturing blunt tip surgical needles (10). Taper point needles having conventional piercing tips are placed into a vessel (20) containing a grinding media (40). The needles are maintained in the vessel for a sufficient amount of time to convert the piercing point into a blunt tip.

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